

Experimental Study on the Removal of Nitrobenzene in Groundwater by Ultrafiltration

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Abstract: In order to solve the pollution of groundwater caused by persistent organic contaminants, the removal efficiency and affecting factors of nitrobenzene removal from groundwater by using ultrafiltration technology was investigated. The experimental results indicate that the ultrafiltration system can work continuously for 68 hours when initial concentration is $85\mu\text{g/L}$ and the nitrobenzene concentration of outflow is less than $17\mu\text{g/L}$. Fe and Mn in groundwater have no significant impact on the removal efficiency, but the effect of initial nitrobenzene concentration of inflow is obvious. The continuous operation time decrease sharply from 68 to 14 hours when nitrobenzene concentration is $340\mu\text{g/L}$. 2% $\text{CH}_3\text{CH}_2\text{OH}$ has the best performance for cleaning the fouling caused by nitrobenzene. As an urgent treatment technology, ultrafiltration technology could guarantee the security of drinking water for people living in rural area.

Key words: groundwater; nitrobenzene; persistent organic contaminants; ultrafiltration

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Owing to the unbalanced development of economy and environment of China, more and more groundwater was polluted especially by the persistent organic contaminants^[1]. As a typical organic persistent pollutant, nitrobenzene has considerably stable chemical property and high toxicity^[2-3]. The effect of nitrobenzene on human health and toxicology has been widely reported in many aspects^[4]. There were many studies on the removal of nitrobenzene^[5], but there was no report about ultrafiltration. Therefore, the objective of this study was to find whether ultrafiltration was efficient for the removal of nitrobenzene in groundwater.

1 Experimental

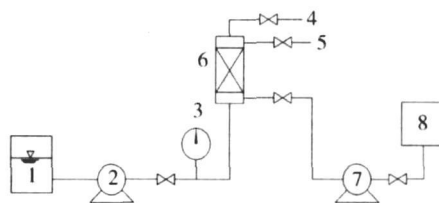
1.1 Materials

Tests were conducted using the filtration assembly shown in Figure 1. The ultrafiltration system was operated in cross flow mode and the pressure was controlled less than 0.12 MPa. The contaminated water was simulated by adding nitrobenzene to typical groundwater in Changchun, Jilin Province.

1.2 Analytical methods

Nitrobenzene concentration was determined according to National Standard Methods (GB13194-91) by gas chromatography with an electrical conductivity

detector (GC/ECD) (Shimadzu Co., Japan). Turbidity was determined by 2100N turbidity meter (HACH Company, Loveland, U.S.). Fe, Mn, COD_{Mn} were measured according to standard method^[3].



1 water tank 2 peristaltic pump 3 manometer
4 outflow 5 concentrated solution 6 ultrafiltration membrane
7 back wash pump 8 clean water tank

Fig 1 A schematic of ultrafiltration system

2 Results and discussion

2.1 Performance of nitrobenzene removal

As shown as Fig 2, ultrafiltration has a good performance for the removal of nitrobenzene in distilled water. During the whole process, water yield maintain 17 L/h and the removal efficiency is more than 97%.

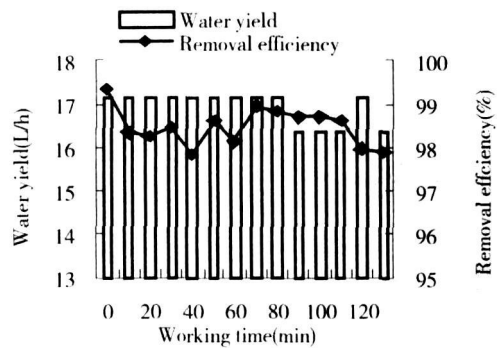


Fig 2 Nitrobenzene removal in distilled water (Nitrobenzene 85μ g/L)

2.2 Effect of Fe and Mn

Fe and Mn are the common ions in groundwater. The effect of them on nitrobenzene removal would have to be considered. The results are shown in Fig 3. Comparing the result of groundwater with that of distilled water it can be concluded that Fe and Mn in groundwater affected the removal of nitrobenzene but the influence is not strong.

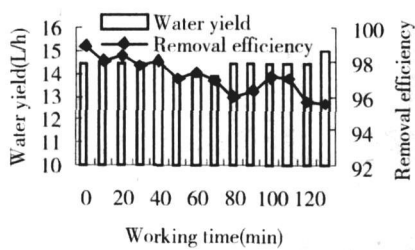


Fig 3 Nitrobenzene removal in groundwater (Nitrobenzene 85μ g/L, Fe 1.5mg/L, Mn 0.5mg/L)

2.3 Effect of initial concentration

The relationship between initial concentration and removal efficiency are shown in Fig 4. When inlet concentration is 340μ g/L, the continuous working time decreases from 68 to 14 h sharply. But it has not much more impact on water yield.

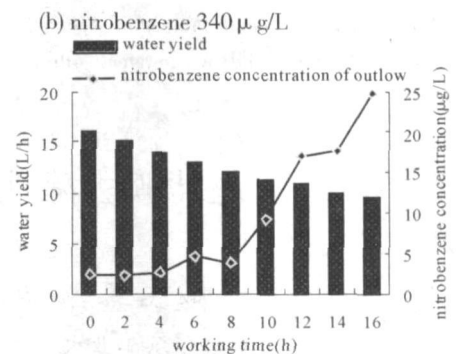
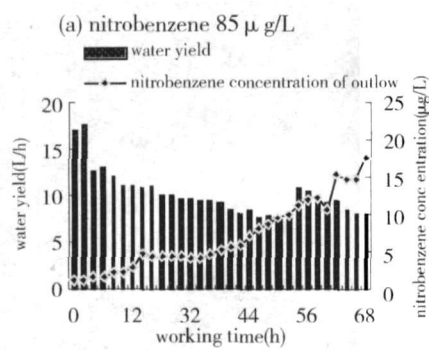


Fig 4 Continuous operation for nitrobenzene removal

2.4 Membrane fouling and cleaning

Three chemicals were taken to clean the fouling caused by nitrobenzene. They were 2% CH₃CH₂OH, 1% NaOH and 1% HCl. As a result 2% CH₃CH₂OH has the best performance for cleaning fouling (the date was not shown).

3 Conclusions

From above research, it can be concluded that ultrafiltration has a good performance for the removal of nitrobenzene. Fe and Mn have no significant effect on the removal of nitrobenzene. But initial nitrobenzene concentration has more impact on nitrobenzene concentration of outflow than water yield. For the fouling of membrane caused by nitrobenzene, 2% CH₃CH₂OH is the best choice.

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