

# Study on Aluminum Oxide Nanofibers Via Electrospinning

KANG Weimin<sup>1,2</sup>, CHENG Bowen<sup>1</sup>, ZHUANG Xupin<sup>2</sup>, REN Yuanli<sup>2</sup>, DING Changkun<sup>1</sup>, ZHANG Guifang<sup>1</sup>

(1. Tianjin Municipal Key Lab of Fiber Modification and Functional Fiber;

Tianjin Polytechnic University, Tianjin 300160, China;

2. School of Textile, Tianjin Polytechnic University, Tianjin 300160, China)

**Abstract** The spinning solutions of aluminum nitrate/PVA which were prepared by sol-gel process using aluminum nitrate, poly(vinyl alcohol) (PVA) and water as materials were electrospun into aluminum nitrate/PVA organic-inorganic hybrid fibers. Aluminum oxide nanofibers were obtained with diameters of 50~250 nm after calcination.

**Key words** electrospinning; aluminum oxide; nanofiber; calcination

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Aluminum oxide fiber has common characteristics such as high heat resistance, high electrical insulation, excellent wear resistance. Because of its excellent properties, alumina has become one of the most popular inorganic fiber materials, and more and more scholars were attracted to pay attention to studying on aluminum oxide fiber<sup>[1-2]</sup>.

However, it is well known that alumina is usually very difficult to form into a fibrous state, especially nanoscale fibers. Among all the routes to produce nanoscale fibers, electrospinning is recognized as one of the simple and versatile processes, through which continuous nanofibers from a huge range of materials, including polymers, composites and ceramics with tunable diameter can be fabricated<sup>[3-6]</sup>. The objective of the present in vitro study was to prepare aluminum oxide nanofibers by a new spinning technology—electrospinning.

## 1 Experimental

### 1.1 Materials

Poly(vinyl alcohol) (PVA  $M_n = 80\,000$ ) was purchased from Shanghai Chemical Co., LTD. Aluminum nitrate was obtained from Tianjin No. 3 Chemical reagent plant. Distilled water and ethanol supplied by Tianjin Motan Membrane Eng. & Tech. Co., Ltd. and Tianjin No. 1 Chemical reagent plant respectively was used as a solvent without further purification.

### 1.2 Preparation of aluminum oxide nanofibers

PVA was first dissolved in 90 °C water to get aque-

ous solutions with different concentration. 2.0 g of aluminum nitrate dissolved in 2.0 g water were subsequently dropped slowly into the as prepared PVA solution separately which were then kept in 60 °C water bath for 4 h and followed by addition of 10 mL ethanol. Thus, the viscous sol-gel spinning solutions of aluminum nitrate/PVA were obtained and electrospun into aluminum nitrate/PVA organic-inorganic hybrid fibers which were dried in a vacuum oven at 90 °C for 24 h and then were calcinated in muffle at 500 °C and 1 000 °C for 5 h in air to get pure aluminum oxide nanofibers.

### 1.3 Characterization

The morphology of the resulting nanofibers was observed on a scanning electron microscope (FEIQUANT200 USA) after gold coating. The average diameter was obtained by using adobe imageready CS software to analyze the SEM images.

## 2 Results and Discussion

### 2.1 Aluminum nitrate/PVA hybrid fibers

In the spinning solutions, aluminum nitrate was the precursor of the alumina, and PVA was served as polymeric matrix to hold aluminum nitrate and also to provide the solution spinnability. By adjusting the viscosity and surface tension of the spinning solution, aluminum nitrate/PVA organic-inorganic hybrid fibers

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作者简介: 康卫民 (1979年生), 男, 博士生; 通讯联系人: 程博闻; E-mail: bower@tjpu.edu.cn

could be obtained. As shown in Fig 1.

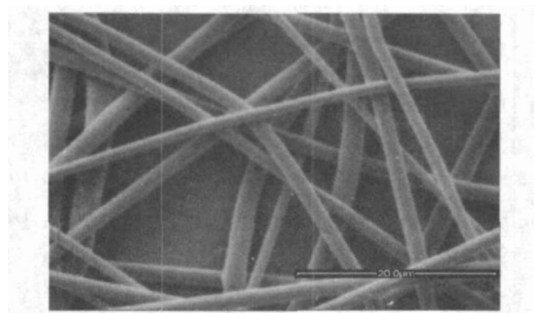


Fig 1 SEM Photograph of aluminum nitrate/PVA fibers (w=10%)

## 2.2 Influence of concentration of spinning solution

Through fixed other parameters and reduced concentration of spinning solution, much finer fiber could be gained more easily as shown in Fig 2. Because the viscosity and surface tension of spinning solution at the low concentration was much less correspondingly, thus lower electrostatic force was needed to overcome surface tension of spinning solution during electrospinning process so that the polymer was much easier to be drawn.

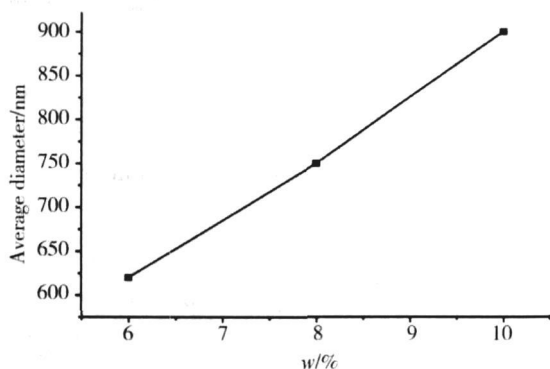


Fig 2 Relationship between concentration of spinning solution and average diameter of nanofibers

## 2.3 Effect of calcinations temperature

SEM Photographs of the aluminum oxide fibers sintered at different temperatures for 5 h were presented in Fig 3. It can be seen that the diameter of the fibers becomes smaller than the as-prepared aluminum nitrate/PVA fibers in Fig 1 after calcinations at 500 °C because of the decomposition of aluminum nitrate and PVA. When the calcinations temperature reached to

1 000 °C, the diameter of aluminum oxide fibers decreased further about 50 ~ 250 nm, which indicated that most of the organic groups were removed.

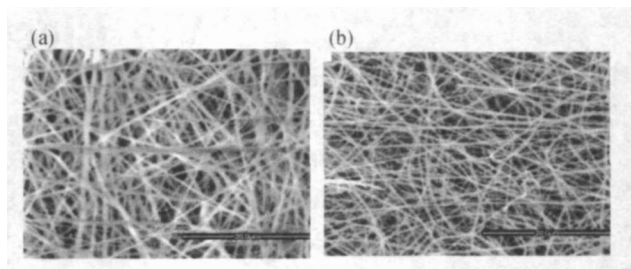


Fig 3 SEM Photographs of the aluminum oxide fibers sintered at different temperatures  
(a) w=10%, 500°C; (b) w=10%, 1000°C

## 3 Conclusion

In this work, aluminum oxide nanofibers with diameters of 50 ~ 250 nm were prepared by using the electrospun organic-inorganic hybrid fibers of aluminum nitrate/PVA as precursor followed by calcinations. This technique might provide a way for preparing nanofibers of inorganic materials in a simple and inexpensive method.

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聚丙烯腈基活性碳纤维毡的制备及性能研究

李全明<sup>1,2</sup>, 邱发贵<sup>1</sup>, 张梅<sup>1</sup>, 张万喜<sup>2</sup>

(1. 吉林大学军需科技学院, 吉林 长春 130062; 2. 吉林大学材料科学与工程学院, 吉林 长春 130025)

**摘 要：**研究了聚丙烯腈基活性碳纤维毡的制备及实验装置的研究，并用碘吸附值和苯吸附值对聚丙烯腈基活性碳纤维的性能进行了测试，并得出了实验的最佳工艺，通过对最佳工艺制得的活性碳纤维的比表面积、孔容和孔径的测试。我们得出以下结论：比表面积为 1 686 m<sup>2</sup>/g 孔容为 0.55 mL/g 孔径为 0.65 nm。

**关键词：**PAN-ACF 碳化；研究

**中图分类号：**TQ432.74

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静电纺氧化铝纳米纤维研究

康卫民<sup>1,2</sup>, 程博闻<sup>1</sup>, 庄旭品<sup>1,2</sup>, 任元林<sup>1,2</sup>, 莽坤<sup>1</sup>, 张桂芳<sup>1</sup>

(1. 天津工业大学改性与功能纤维天津市重点实验室, 天津 300160;  
2. 天津工业大学纺织学院, 天津 300160)

**摘 要：**采用溶胶—凝胶法，以聚乙烯醇、硝酸铝、水为原料配制出了硝酸铝/聚乙烯醇溶胶—凝胶纺丝液，并通过静电纺丝技术纺制了 Al(NO<sub>3</sub>)<sub>3</sub>/PVA 有机—无机杂化纤维，经高温煅烧后得到了平均直径约为 50~250 nm 无机纳米氧化铝纤维。

**关键词：**静电纺丝；氧化铝；纳米纤维；煅烧

**中图分类号：**TQ343.5